

# XMT-1592, a Site-Specific Dolasynthen-Based NaPi2b-Targeted Antibody-Drug Conjugate for the Treatment of Ovarian Cancer and Lung Adenocarcinoma

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## Abstract

The Dolasynthen platform incorporates the DolaLock payload, which is a potent auristatin F-HPA (AF-HPA) that exerts a controlled bystander effect. The platform enables the synthesis of antibody-drug conjugates (ADCs) with precise control of the drug-to-antibody ratio (DAR) and site-specific bioconjugation. XMT-1592 is a novel ADC comprised of an anti-NaPi2b antibody and Dolasynthen, which are conjugated in a site-specific manner to yield DAR 6.

NaPi2b, also known as SLC34A2, is a transmembrane sodium-phosphate transporter that is broadly expressed on tumor cells in ovarian carcinoma, lung adenocarcinoma and other tumor types. Recent studies have shown that NaPi2b expression is enriched in the EGFR and KRAS mutant subtypes of lung adenocarcinoma.

Binding studies showed a specific, high-affinity interaction of XMT-1592 with NaPi2b that was not affected by the bioconjugation process. XMT-1592 elicited potent target-dependent *in vitro* cytotoxicity against NaPi2b-expressing ovarian carcinoma cells. XMT-1592 exhibited potent target-dependent *in vivo* activity against an ovarian tumor xenograft and a lung adenocarcinoma patient-derived xenograft (PDX) that express NaPi2b. Consistent with the targeted delivery benefits of the ADC approach, XMT-1592 yielded high and sustained concentrations of AF-HPA to tumors vs. normal tissues.

To evaluate the benefits of site-specific bioconjugation of Dolasynthen, we conducted *in vitro* and *in vivo* comparisons of XMT-1592 to a stochastically conjugated version of the ADC. XMT-1592 had improved *in vivo* activity, pharmacokinetics, and clinical pathology relative to its stochastic counterpart. Taken together, these results support XMT-1592 as a development candidate for the treatment of NaPi2b-expressing tumors.

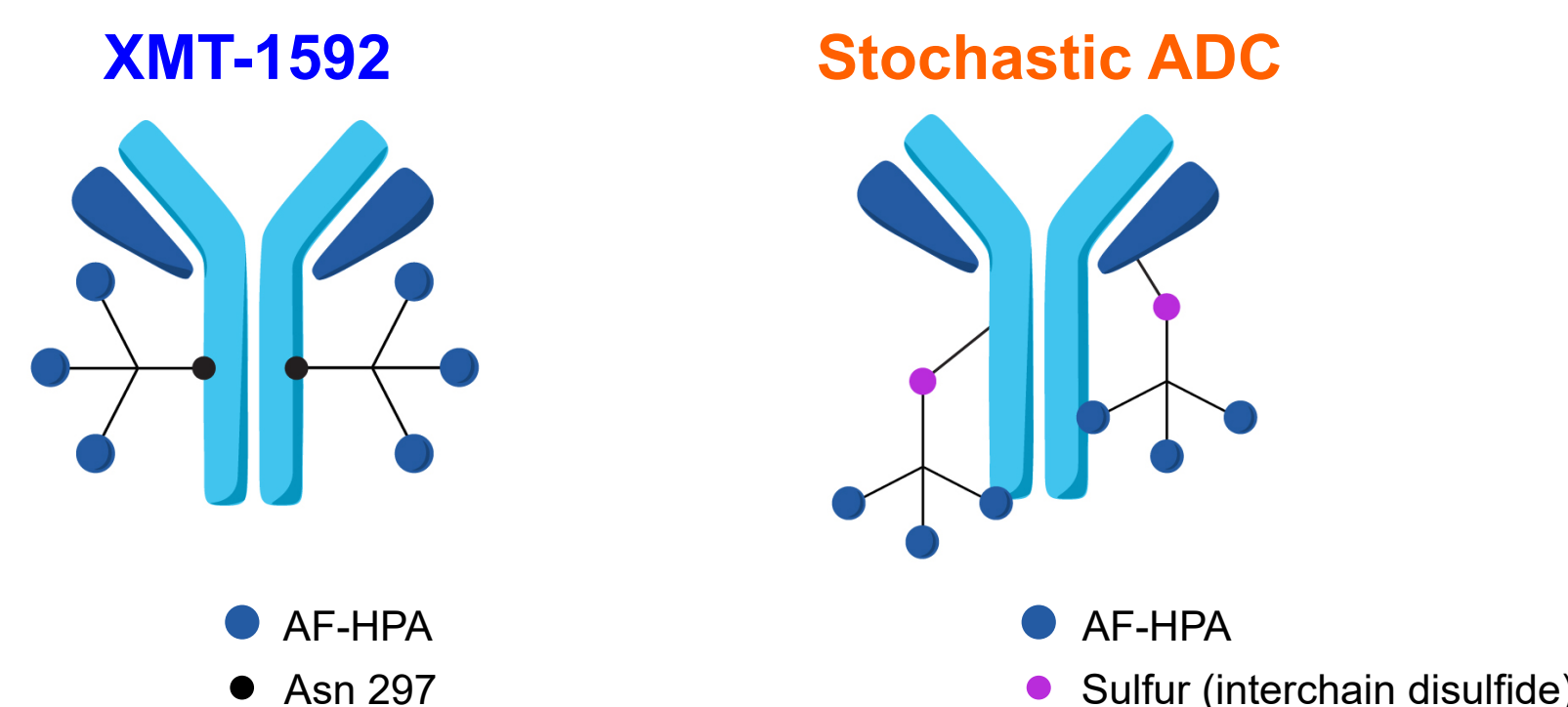
## Site-Specific vs. Stochastic Bioconjugation of Dolasynthen

Dolasynthen is a novel, fully synthetic ADC platform with these key features:

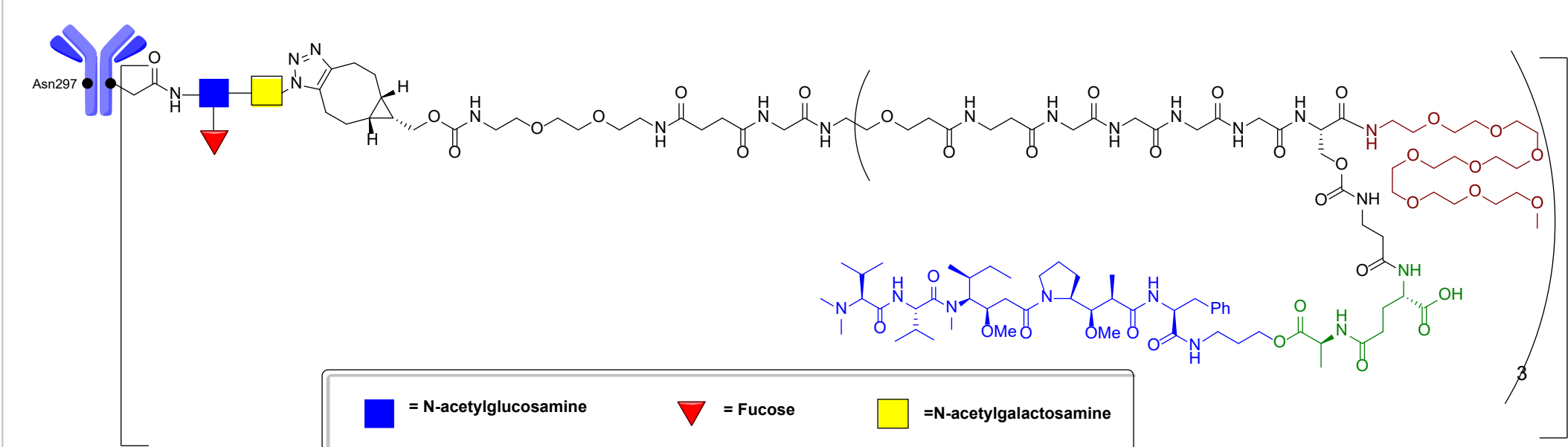
- DolaLock payload with controlled bystander effect
- Ability to precisely modulate drug-to-antibody (DAR)
- Compatibility with site-specific bioconjugation

In these studies we compared two NaPi2b-targeted Dolasynthen ADCs with the same targeting antibody and linker-payload, and with comparable DAR:

- XMT-1592 = site-specific bioconjugation at glycan-remodeled Asn297; DAR = 6.
- Stochastic ADC = stochastic bioconjugation at cysteines; DAR ~ 6.5.



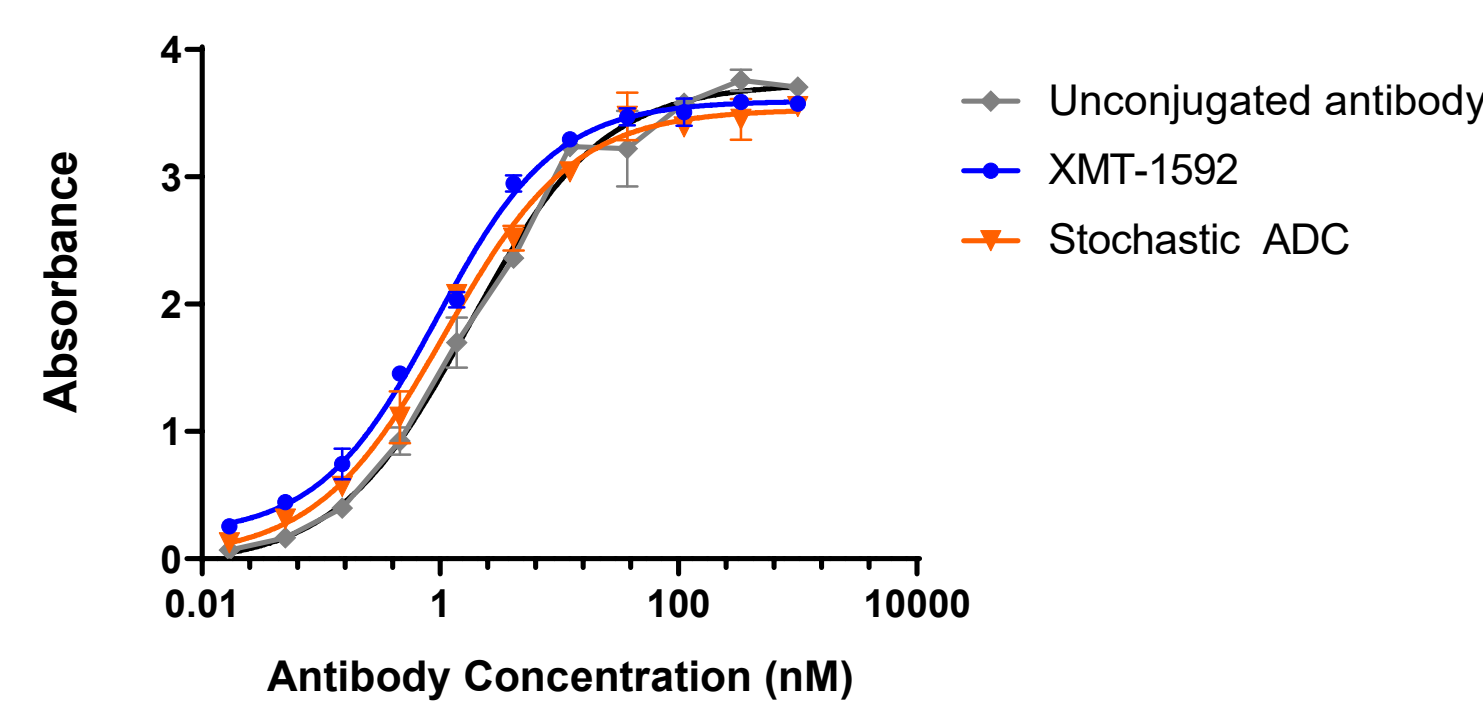
## Structure of XMT-1592



**Figure 1: Structure of XMT-1592.** Two molecules of Dolasynthen, each bearing three DolaLock payloads (AF-HPA; shown in blue), are conjugated to anti-NaPi2b monoclonal hlgG<sub>1</sub> antibody via click chemistry at Asn297 after glycan remodeling with Synaffix GlycoConnect™ technology. The result is a site-specific ADC with drug-to-antibody ratio (DAR) of 6.

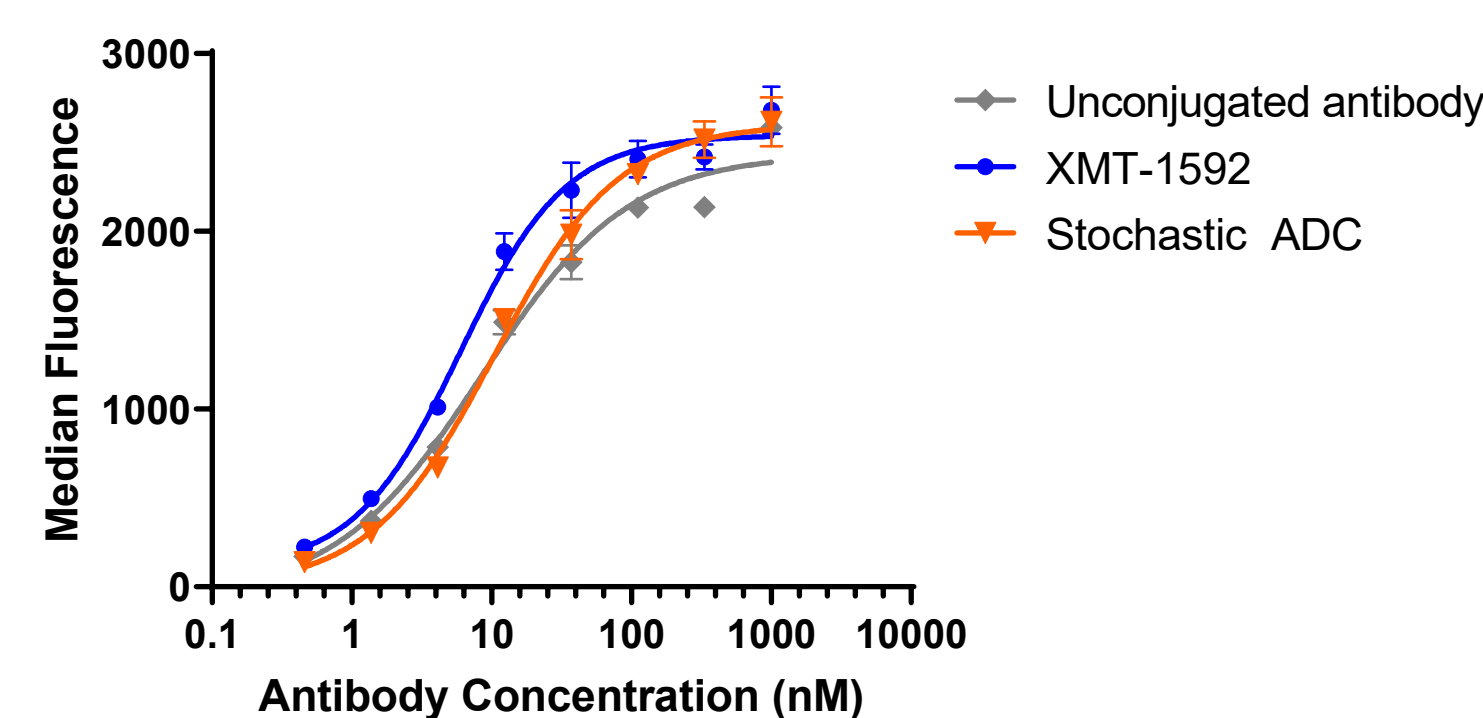
## Potent, Target-Dependent Cytotoxicity

**Figure 2: Binding to NaPi2b antigen by ELISA.** XMT-1592 and the stochastic ADC retain high potency binding to antigen.



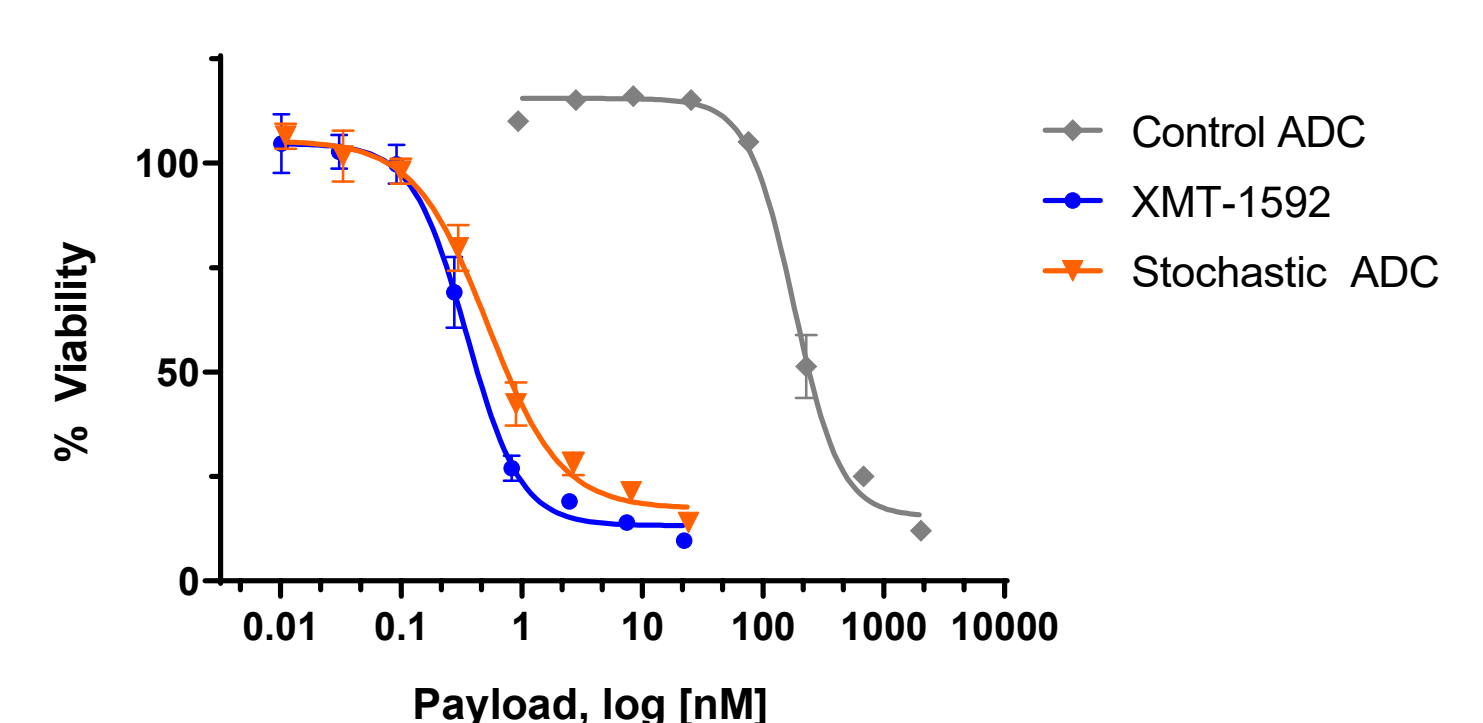
## Figure 3: Binding to ovarian cancer cells that express NaPi2b.

XMT-1592 and the stochastic ADC retain high potency binding to antigen-expressing OVCAR-3 cancer cells.



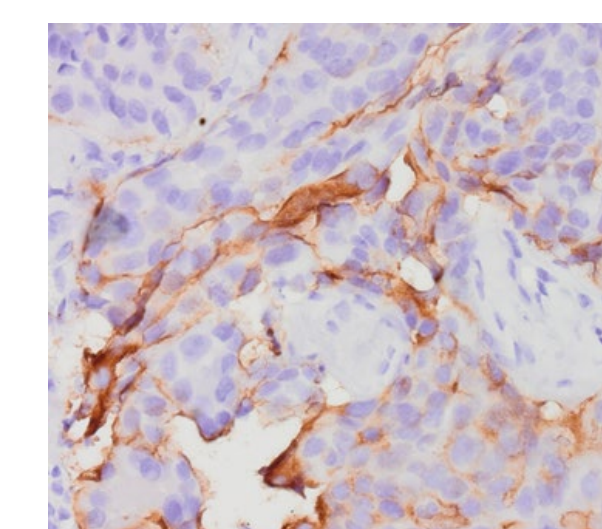
## Figure 4: Potent cytotoxic activity.

XMT-1592 and the stochastic ADC elicit potent and target-dependent cytotoxicity against OVCAR-3 cancer cells. The control ADC in Figures 4-6 is a non-binding antibody conjugated to Dolasynthen (site-specific).

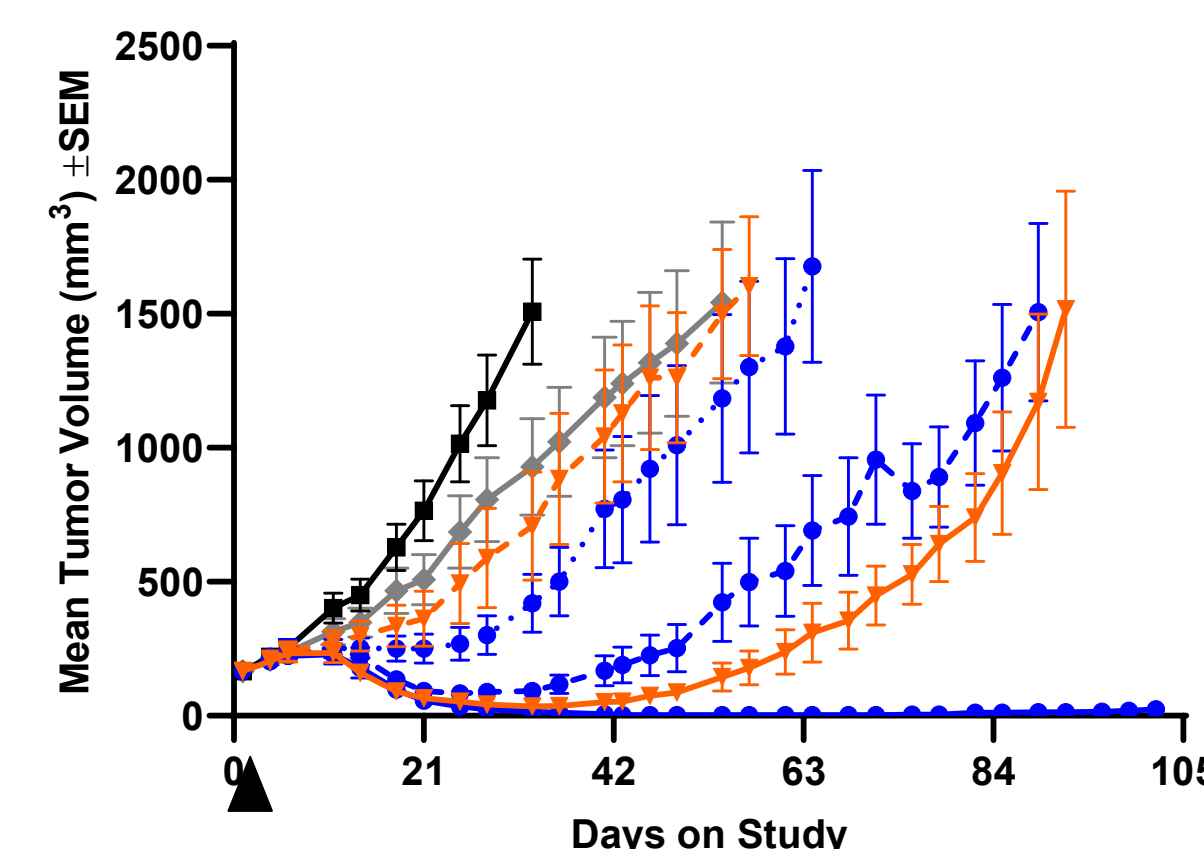


## Sustained Tumor Regression in an Ovarian Cancer Xenograft

**Figure 5: Anti-tumor activity in OVCAR-3 xenografts.** Athymic (*nu/nu*) mice bearing OVCAR-3 tumors were randomized into groups and administered one dose (black arrowhead) of XMT-1592, the stochastic ADC, or the control ADC. XMT-1592 outperformed the stochastic ADC at matched payload doses.



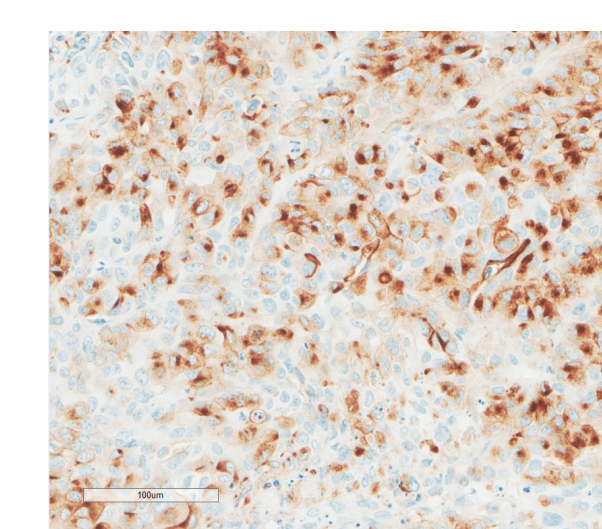
NaPi2b IHC in OVCAR-3 tumor.



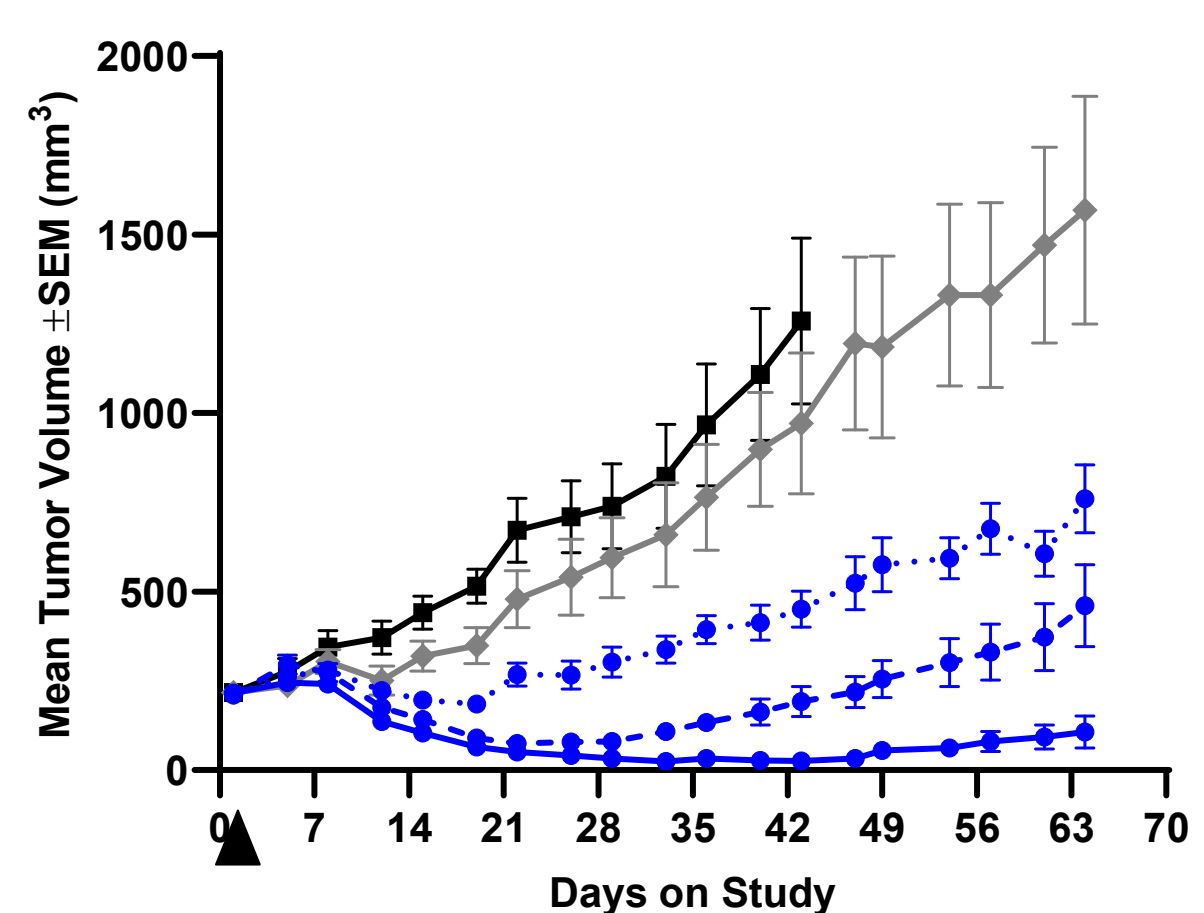
Test Article	AF-HPA dose (mg/kg)	Antibody dose (mg/kg)
Vehicle	0	0
Control ADC	0.1	3.0
XMT-1592	0.1	3.0
XMT-1592	0.05	1.5
XMT-1592	0.025	0.75
Stochastic ADC	0.1	2.6
Stochastic ADC	0.05	1.3

## Sustained Tumor Regression in a Lung Adenocarcinoma PDX

**Figure 6: Anti-tumor activity in CTG-0852 lung adenocarcinoma xenografts.** Athymic (*nu/nu*) mice bearing CTG-0852 tumors were randomized into groups and administered one dose (black arrowhead) of XMT-1592 or the control ADC. [The stochastic ADC was not included in this study.]

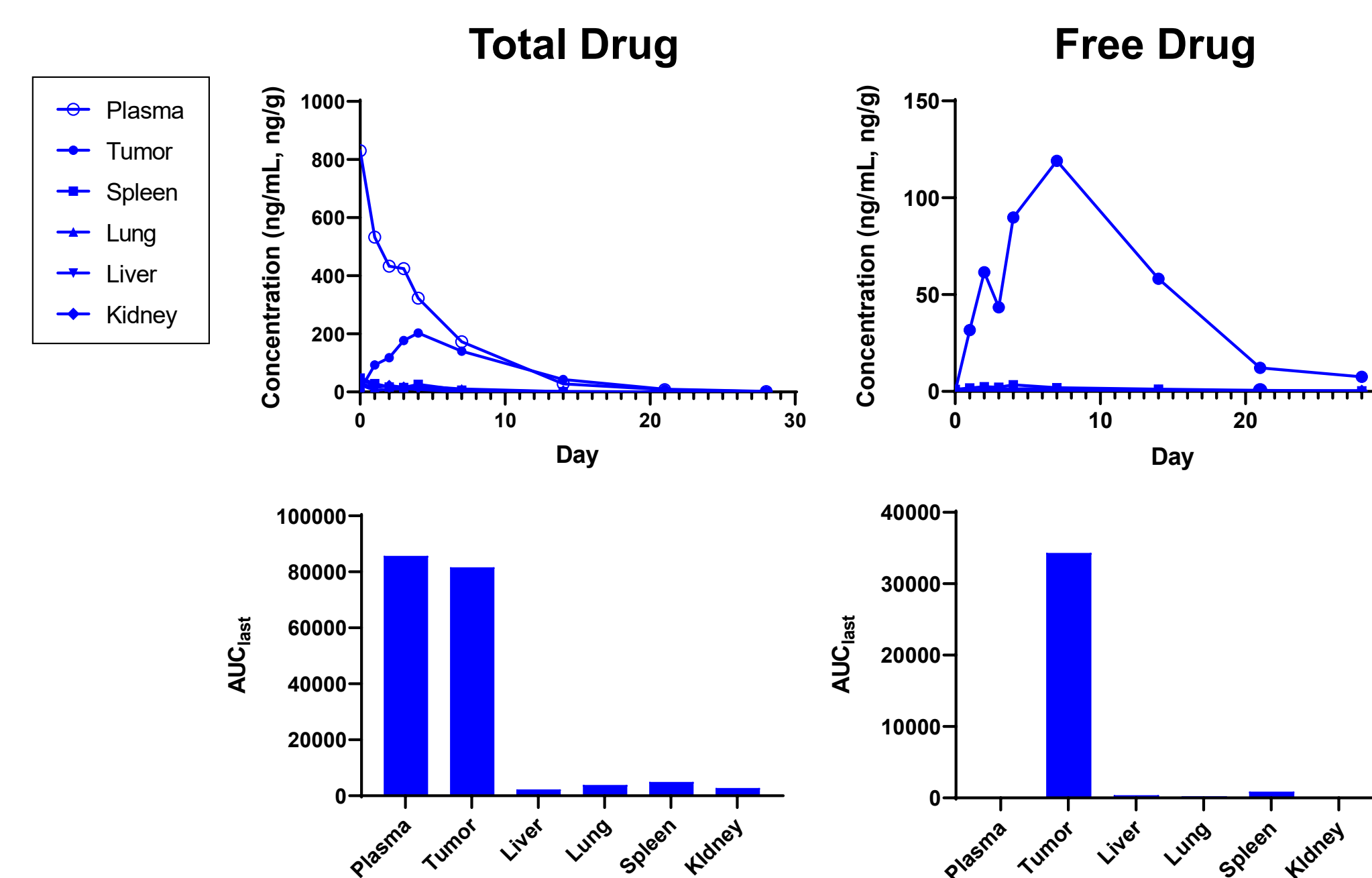


NaPi2b IHC in CTG-0852 PDX



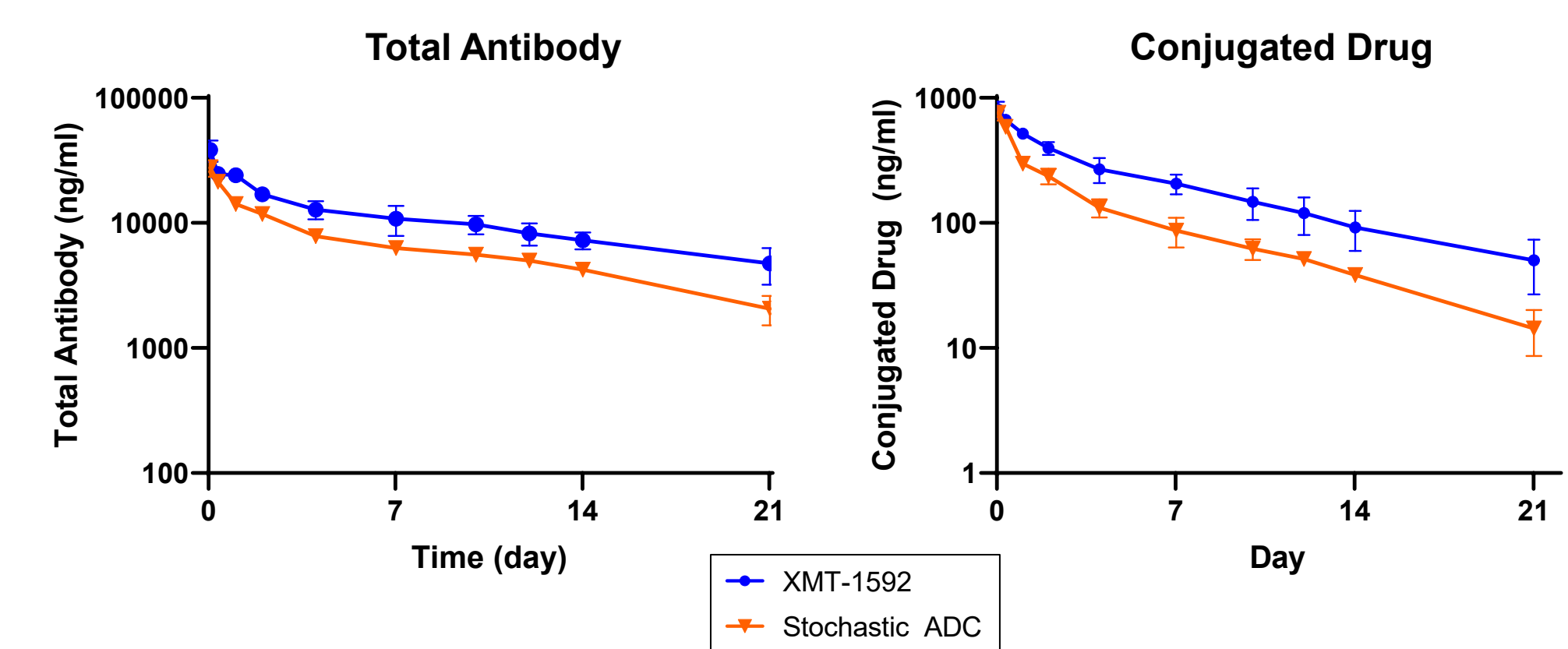
Test Article	AF-HPA dose (mg/kg)	Antibody dose (mg/kg)
Vehicle	0	0
Control ADC	0.1	3.0
XMT-1592	0.1	3.0
XMT-1592	0.05	1.5
XMT-1592	0.025	0.75

## Payload Accumulation in Tumor and Not in Normal Tissues



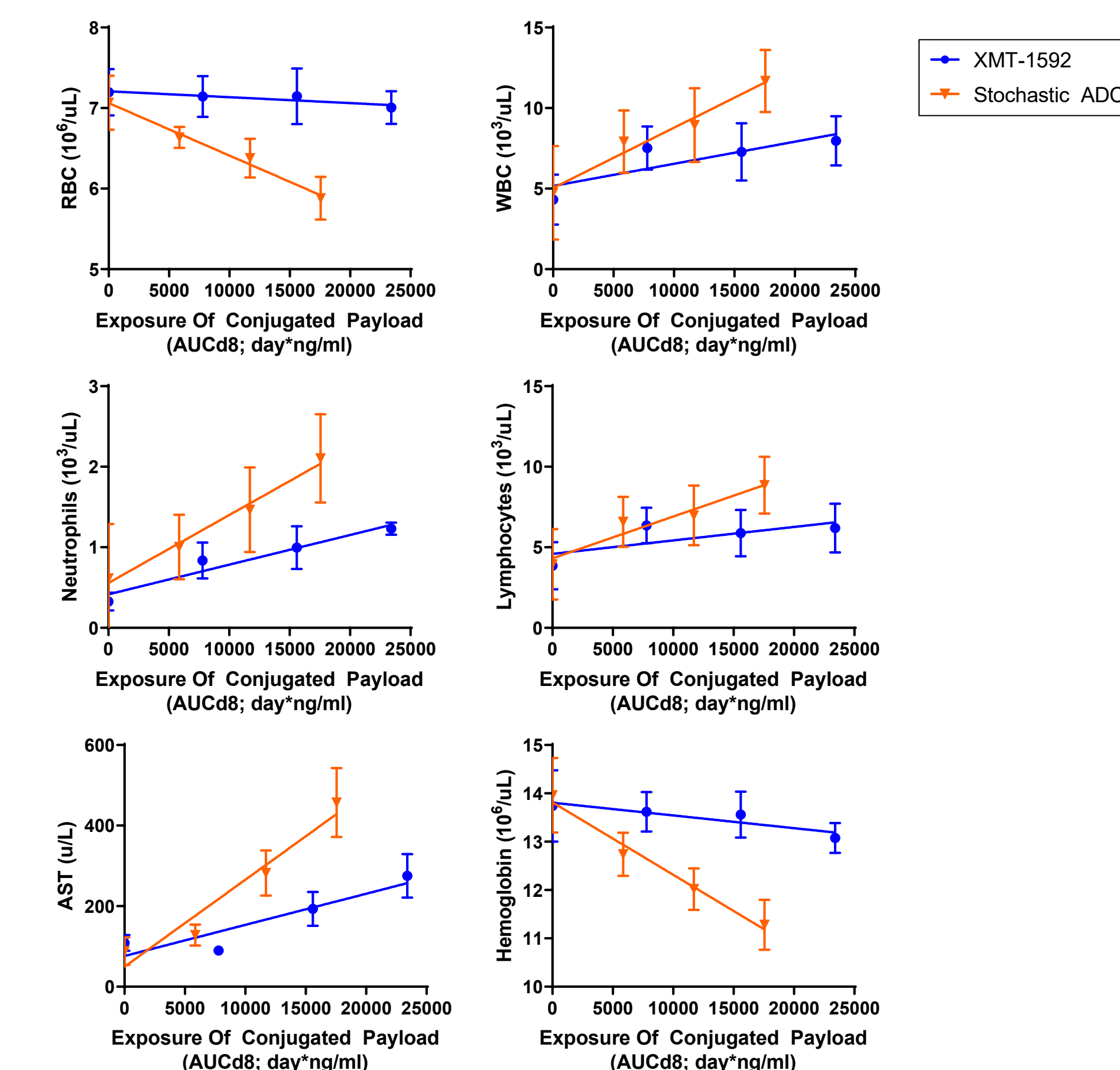
**Figure 7: Tissue biodistribution.** Athymic (*nu/nu*) mice bearing OVCAR-3 tumors were administered one dose of XMT-1592 at 1.5/0.05 mg/kg antibody/payload; tissues were harvested from 4 mice at each time point and homogenized, and then total drug (after base hydrolysis) and free drug (without base hydrolysis) were measured by LC/MS-MS. The upper panels show the measured concentrations at each time point, and the bottom panels show the area under the curve (AUC).

## Improved Pharmacokinetics Profile of XMT-1592 vs. Stochastic ADC



**Figure 8: Pharmacokinetics in non-human primates (NHP).** Cynomolgus monkeys were administered one dose of XMT-1592 or Stochastic ADC at 1 mg/kg antibody. Samples were collected at various time points and processed for the measurement of pharmacokinetics analytes including total antibody (left panel), conjugated drug (right panel), and free drug. XMT-1592 exhibited slower clearance of total antibody and conjugated drug. Free drug was minimal in all samples, which indicated the high stability of the ADCs.

## Improved Clinical Pathology Profile of XMT-1592 vs. Stochastic ADC



**Figure 9: Clinical pathology in Sprague-Dawley rats.** Animals were administered equal payload doses of XMT-1592 or the Stochastic ADC, and samples were taken for toxicokinetics analysis at multiple time points and for clinical pathology at Day 8. XMT-1592 induced significantly less change in several clinical pathology parameters, plotted here as a function of plasma exposure of conjugated drug. Selected parameters are shown.

## Conclusions

1. XMT-1592 is a NaPi2b-targeted site-specific ADC, DAR 6, that uses the novel AF-HPA-based Dolasynthen platform and the Synaffix GlycoConnect™ platform.
2. XMT-1592 induced sustained tumor regressions in an ovarian tumor xenograft and a lung adenocarcinoma patient-derived xenograft.
3. XMT-1592 outperformed a stochastically conjugated ADC with the same antibody, payload, and DAR, exhibiting improved anti-tumor activity, pharmacokinetics, and clinical pathology.
4. A Phase 1 dose escalation clinical study of XMT-1592 was initiated in May 2020 (NCT04396340)

## References

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R. van Geel, et al. Chemoenzymatic Conjugation of Toxic Payloads to the Globally Conserved N-Glycan of Native mAbs Provides Homogeneous and Highly Efficacious Antibody-Drug Conjugates. Bioconjugate Chem 2015; 26, 2233-2242.